

Work Order ID 60685-1

July 19, 2010 11:11:24 AM



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Item ID: D206-555-006

Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 7/19/10

Start Qty: 10.00

Required Date: 7/19/10

Req'd Qty: 10.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-555

Rev C

100



DC

Document Control

DOCUMENT CONTROL

Memo

Type Labels as per PPP D206-555-006

0.00

0.00

170



Packaging

Packaging

Receive & inspect for Damage & Mat'l Certs

Memo

PULL FROM STOCK:
10 X D206-555-005 B33111

0.00

0.00

190



Small Fab

Small Fab

Small Fab

Memo

POLISH TO SHINE

0.00

0.00

= 7 m-l 10/07/19

10-720



Work Order ID 60685

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Item ID: D206-555-006

Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 7/19/10 Start Qty: 10.00

Required Date: 7/19/10 Req'd Qty: 10.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

200



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

Memo

8.06/20

(x8)

210



Packaging

Packaging

Identify as per dwg & Stock Location: F4121

0.00

0.00

Memo

RE-IDENTIFY AS D206-555-006
USING NEW B/N
PARTS WERE BENT WRONG WAY

10.7.20 (8x25)

220



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

10/07/21 JF
10-7-21

Picklist Print

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Work Order ID: 60685

Parent Item: D206-555-006

Parent Item Name: Scuff Plate Fwd RH



Start Date: 7/19/10

Required Date: 7/19/10

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP C 99.06.29 Returned to Electro Polish DM
IPP Rev:D Now On Waterjet 07-01-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-555-005		Manufactured	No				Each	12.0000		10			
Scuff Plate Fwd LH													

Location

MEZZ

33111
38075
38118

Loc Qty

12

10

1

1

Loc Code

Ut

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 33111
Estimate Number : 12268
P.O. Number :
This Issue : 6/25/2007 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : SMALL / MED FAB
Previous Run : 32753
Written By :
Checked & Approved By :
Comment : Est C 990829 Returned to Electro Polish DM
Est Rev:D Now On Waterjet 07-01-22 JLM

Drawing Name : 206 L/L 1/L3 SCUFF PLATE, FWD LH
Part Number : D206555005
Drawing Number : D206-555 REV C
Project Number : N/A
Drawing Revision : C
Material :
Due Date : 7/10/2007 Qty: 10 U/m: Each

Additional Product

Job Number:



Seq. #

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Type Labels as per PPP D206-555-005

2.0

M304S25GA

304/316 .020" Sheet



Comment: Qty.: 0.4610 sf(s)/Unit Total: 4.6100 sf(s)

304/316 .020" Sheet

Batch: M103504

B/m 07 06 27

(10)

3.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D206-555

Dwg Rev: C

Prog Rev: C

B/m 07 06 27

(10)

2-Deburr if necessary

SAD

07/08/03

(10)

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



B/m 07 06 27



(10)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

En 07/06/07

counted
(10)

REFERENCE ONLY

